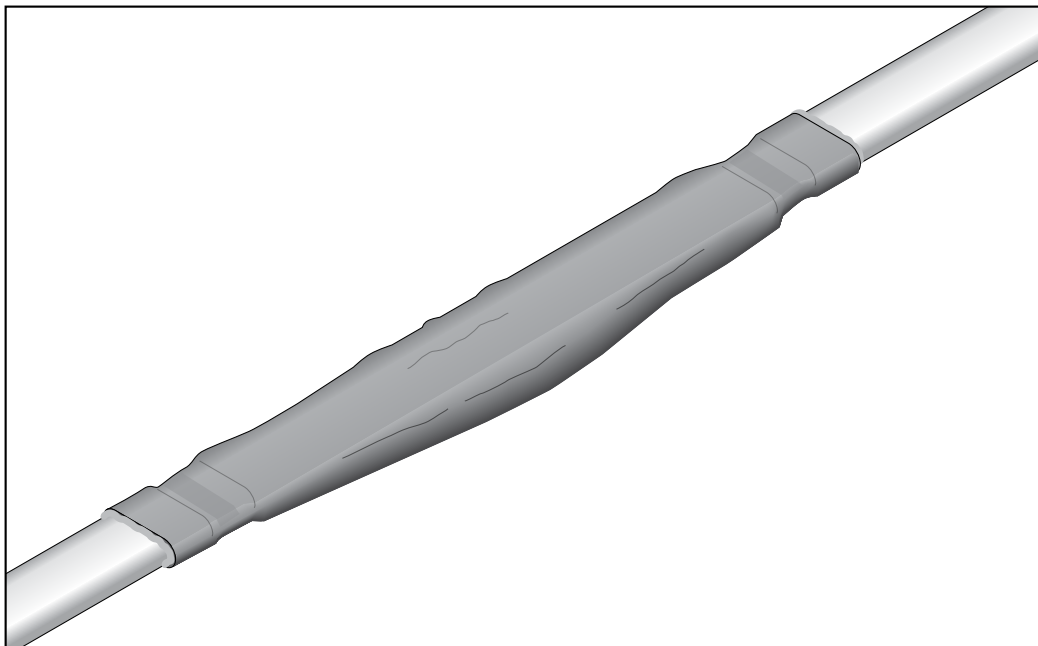
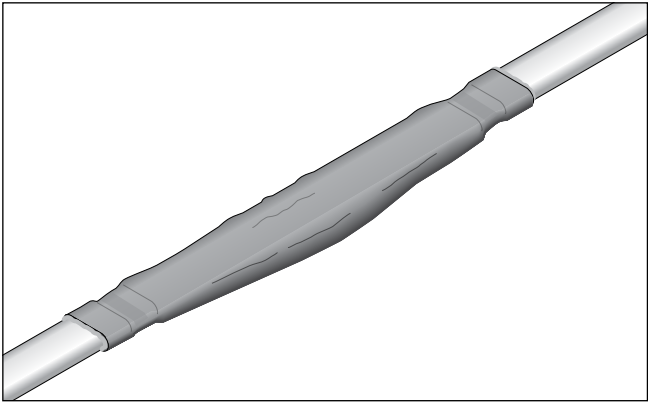


Raychem

EMK-XS

ElectroMelt Splice Kit Installation Instructions





APPROVALS



De-icing and Snow Melting Equipment

DESCRIPTION

The Raychem EMK-XS Splice Kit is for use with EM2-XR heating cable. Materials for one splice are included in the kit. This document should be used in conjunction with the ElectroMelt System Design Guide (H53393) and ElectroMelt System Installation and Operation Manual (H58086).

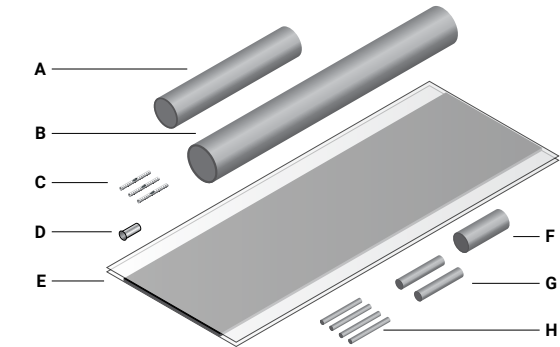
For technical support call Chemelex at (800) 545-6258.

KIT CONTENTS

Item	Qty	Description
A	1	Heat-shrinkable tube: 1 x 6 in (25 x 152 mm)
B	1	Heat-shrinkable tube: 1 1/2 x 10 in (38 x 254 mm)
C	3	Noninsulated 18–14 AWG butt splices (1 spare)
D	1	Noninsulated wire connector
E	1	Mastic sheet: 3 x 12 in (76 x 305 mm)
F	1	Heat-shrinkable tube 1/2 x 1 3/8 in (13 x 35 mm)
G	2	Heat-shrinkable tubes 1/4 x 1 3/8 in (6 x 35 mm)
H	4	Heat-shrinkable tubes 1/8 x 1 1/4 in (3 x 32 mm)

TOOLS REQUIRED

- Needle-nose pliers
 - Utility knife
 - Diagonal cutters
- Panduit CT-100 crimp tool
 - Ideal 30-425 crimp tool
 - Heat gun or propane torch



⚠ WARNING:

The heating cable is an electrical device that must be installed correctly to ensure proper operation and to prevent shock or fire. Read these important warnings and carefully follow all of the installation instructions.

- To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, and to comply with Chemelex, agency certifications, and national electric codes, ground-fault equipment protection must be used. Arcing may not be stopped by conventional circuit breakers.
- Component approvals and performance are based on the use of Chemelex specified parts only. Do not use substitute parts or vinyl electrical tape.
- The black heating-cable core is conductive and can short. It must be properly insulated and kept dry.

⚠ AVERTISSEMENT :

Le câble chauffant électrique doit être installé correctement pour éviter les risques d’incendie ou de décharge électrique. Lisez attentivement les mises en garde suivantes et suivez les instructions d’installation.

- Pour réduire le danger d’incendie causé par un arc électrique continu, si le câble chauffant est endommagé ou mal installé, et pour être conforme avec Chemelex, les organismes de certification et les codes applicables, il est impératif d’utiliser une protection par disjoncteur différentiel. Un disjoncteur ordinaire peut ne pas être assez sensible pour prévenir les arcs continus.
- Les homologations et les performances des composants sont basées sur l’utilisation de pièces spécifiées par Chemelex seulement. N’utilisez pas de pièces de rechange ou de ruban isolant en vinyle.
- Le noyau du câble chauffant noir est conducteur et peut occasionner des courts-circuits. Il doit être correctement isolé et gardé à sec.
- Les fils omnibus endommagés peuvent surchauffer et occasionner des courts-circuits. Ne cassez pas les brins du fil omnibus lorsque vous entaillez la gaine ou le noyau.

- Damaged bus wires can overheat or short. Do not break bus wire strands when scoring the jacket or core.
- Keep components and heating-cable ends dry before and during installation.
- Bus wires will short if they contact each other. Keep bus wires separated.
- Heat-damaged components can short. Use a heat gun or a torch with a soft, yellow, low-heat flame, not a blue focused flame. Keep the flame moving to avoid overheating, blistering, or charring the heat-shrinkable tubes. Avoid heating other components. Replace any damaged parts.
- Megohmmeters operate at high voltage. This voltage is hazardous and possibly lethal. Read and follow all instructions included with the instrument you are using.

⚠ CAUTION:

Health Hazard: Overheating heat-shrinkable tubes will produce fumes that may cause irritation. Use adequate ventilation and avoid charring or burning. Consult MSDS RAY3122 for further information.

CHEMTREC 24-hour emergency telephone: (800) 424-9300

Non-emergency health and safety information: (800) 545-6258.

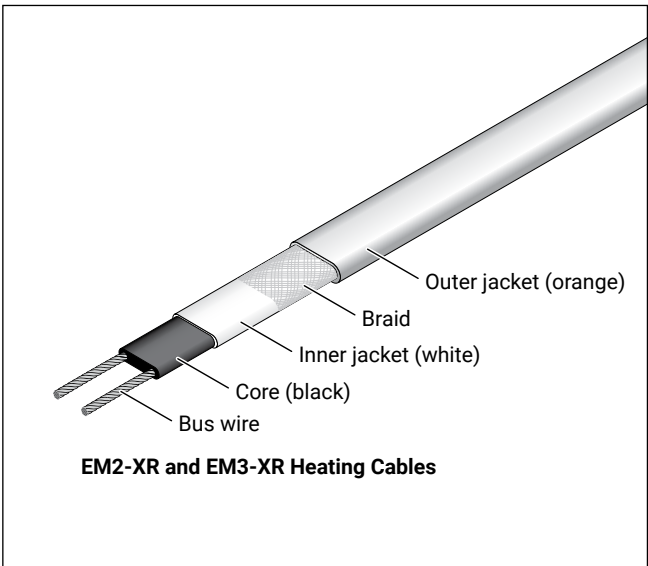
⚠ MISE EN GARDE :

DANGER POUR LA SANTÉ : La surchauffe des gaines thermorétractables produit des fumées qui peuvent provoquer des irritations. Utilisez une ventilation adéquate et évitez de les carboniser ou de les brûler. Consulter les fiches techniques santé-sécurité RAY3122 et ITCSN pour plus d’informations.

Téléphone en cas d’urgence 24 heures sur 24 de CHEMTREC : 800 424-9300

Renseignements non urgents en matière de santé et de sécurité : 800 545-6258

HEATING CABLE INSTALLATION



1

Instructions for using a heat gun or torch:

- Read important warnings on page 1 and follow safety precautions provided with heat gun or torch.
- When using a torch use a soft yellow, low-heat flame. Apply just enough heat to do the job.
- Keep torch or heat gun moving continuously to distribute the heat evenly to avoid overheating, blistering or charring the heating cable and heat-shrinkable tubes.
- Replace any heat-damaged parts.

2

- Slide 10-inch (254 mm) (Item B) and then 6-inch (152 mm) (Item A) heat-shrinkable tubes over the end of one heating cable.

3

⚠ WARNING: Do not cut into braid or inner jacket. This could result in a short circuit.
⚠ AVERTISSEMENT : Ne coupez pas la tresse ou la gaine intérieure. Cela pourrait entraîner un court-circuit.

- Score around outer jacket 4 inches (102 mm) from end. Make one lengthwise score as shown.

4

⚠ WARNING: Fire or Shock Hazard. See Step 1 for proper heating techniques.
⚠ AVERTISSEMENT : Risques d'incendie et de décharge. Reportez-vous à l'étape 1 pour les techniques de chauffage appropriées.

- Gently heat end of cable to loosen bond between outer jacket and braid.

5

- Use Ideal crimp tool No. 30-425 or blunt nose pliers to pull outer jacket from braid.

6

- Roll outer jacket back around heating cable to remove.

7

- Unravel braid and twist into a pigtail.
- Cut end of heating cable to 3 1/2-in (89 mm). Do not cut braid.

8

⚠ WARNING: Do not cut or damage bus wires. Damaged wires can overheat or short.
⚠ AVERTISSEMENT : Ne coupez pas ou n'endommagez pas les fils omnibus. Les fils endommagés peuvent surchauffer et occasionner des courts-circuits.

- Lightly score inner jacket around and down as shown.
- Bend heating cable to break jacket at score.
- Peel off jacket.

9

- Notch core at the end.
- Twist back and peel bus wire from core.

10

- Score between bus wires at inner jacket.
- Bend core to break free at inner jacket.
- Peel core and any remaining material from bus wires.

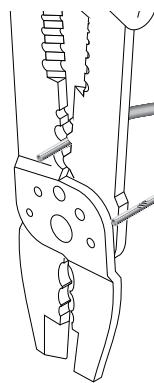
11

- Slide 1/8-in (3 mm) diameter tubes (Item H) over bus wires.

Repeat steps 3-11 for second heating cable.

12

- Crimp butt splices (Item C) to bus wires with a Panduit CT-100 crimp tool.



13

- Slide 1/4-in (6 mm) diameter tubes (Item G) over crimped bus wires.

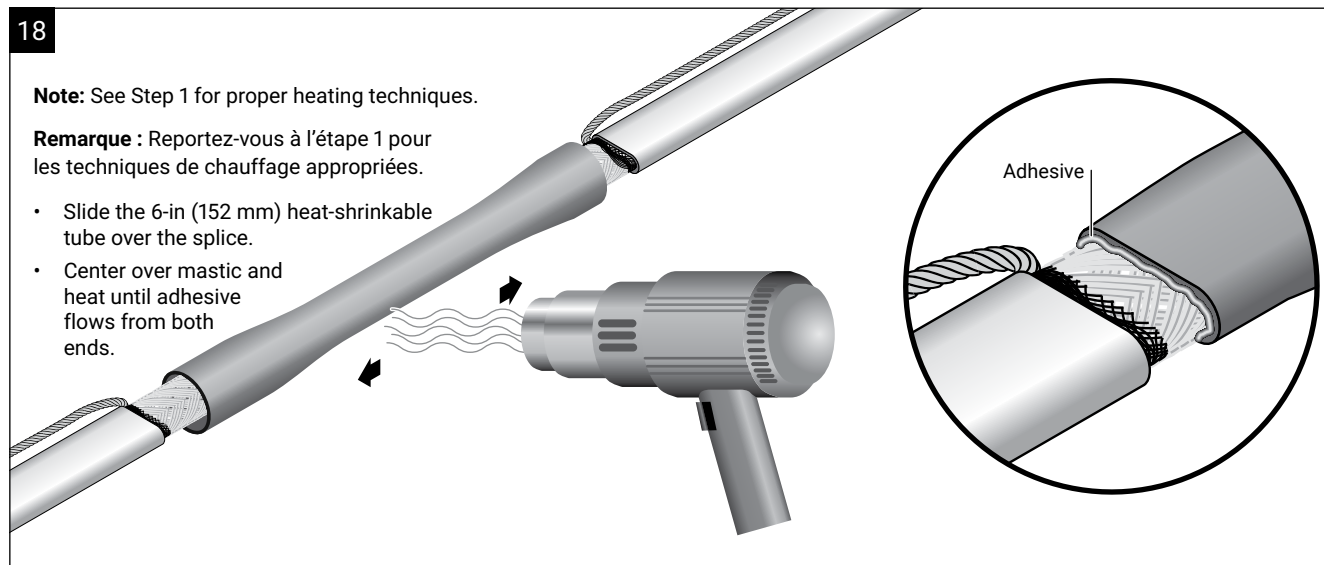


18

Note: See Step 1 for proper heating techniques.

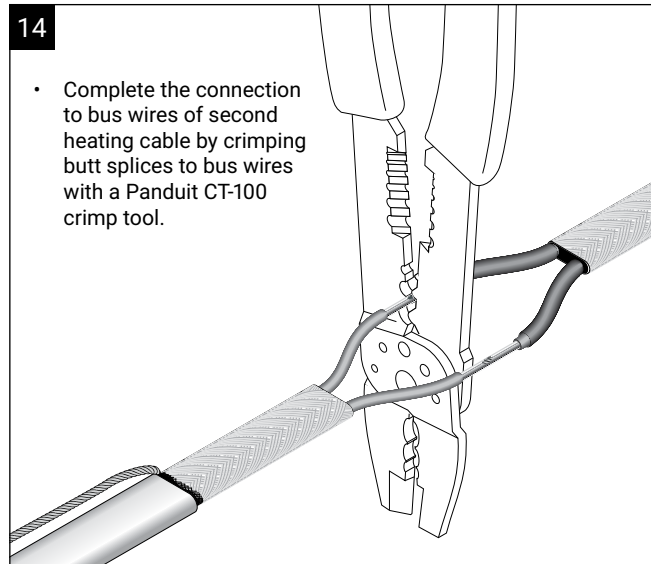
Remarque : Reportez-vous à l'étape 1 pour les techniques de chauffage appropriées.

- Slide the 6-in (152 mm) heat-shrinkable tube over the splice.
- Center over mastic and heat until adhesive flows from both ends.



14

- Complete the connection to bus wires of second heating cable by crimping butt splices to bus wires with a Panduit CT-100 crimp tool.

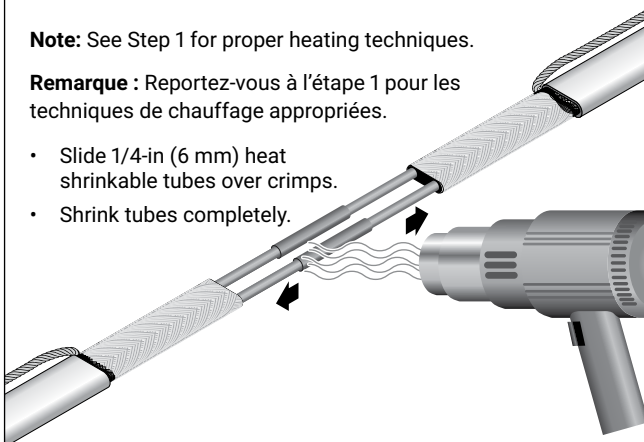


15

Note: See Step 1 for proper heating techniques.

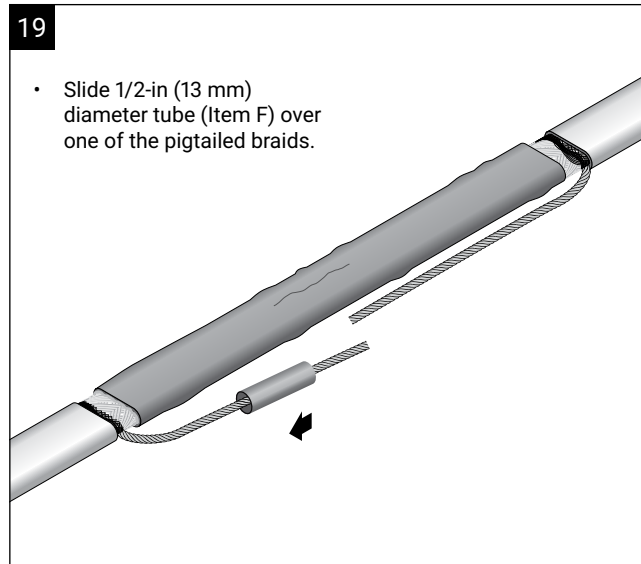
Remarque : Reportez-vous à l'étape 1 pour les techniques de chauffage appropriées.

- Slide 1/4-in (6 mm) heat shrinkable tubes over crimps.
- Shrink tubes completely.



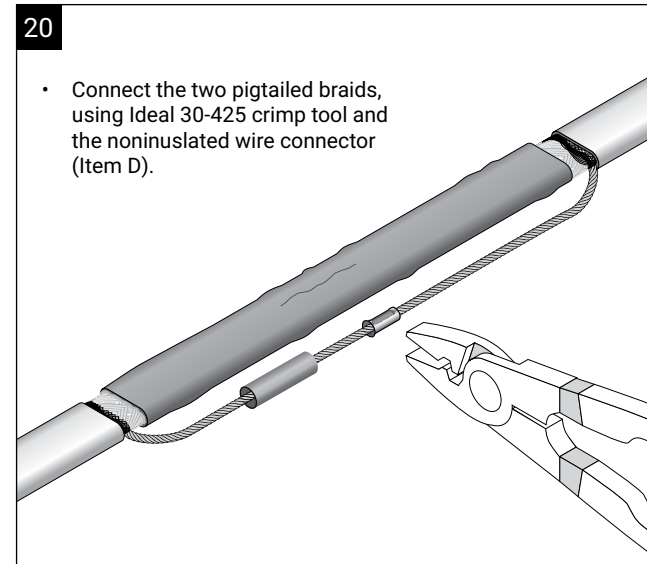
19

- Slide 1/2-in (13 mm) diameter tube (Item F) over one of the pigtailed braids.



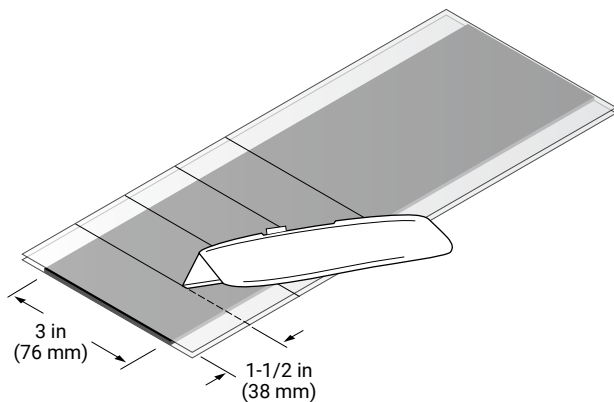
20

- Connect the two pigtailed braids, using Ideal 30-425 crimp tool and the noninsulated wire connector (Item D).



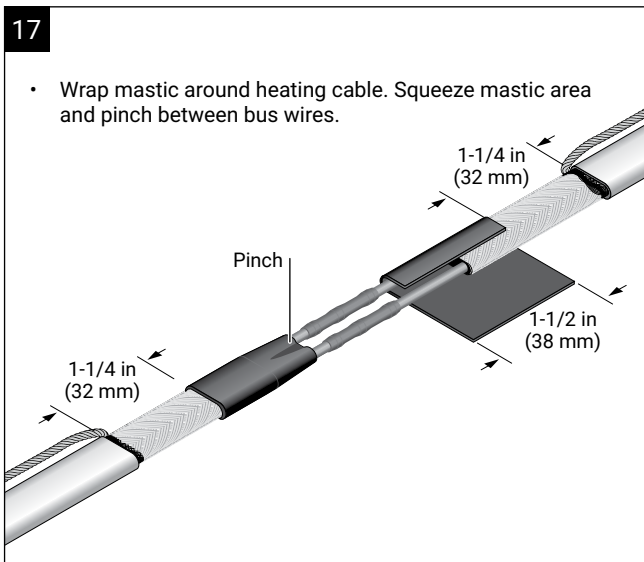
16

- Cut four 1 1/2 x 3-in (38 x 76 mm) pieces from mastic sheet (Item E). Discard extra mastic.



17

- Wrap mastic around heating cable. Squeeze mastic area and pinch between bus wires.

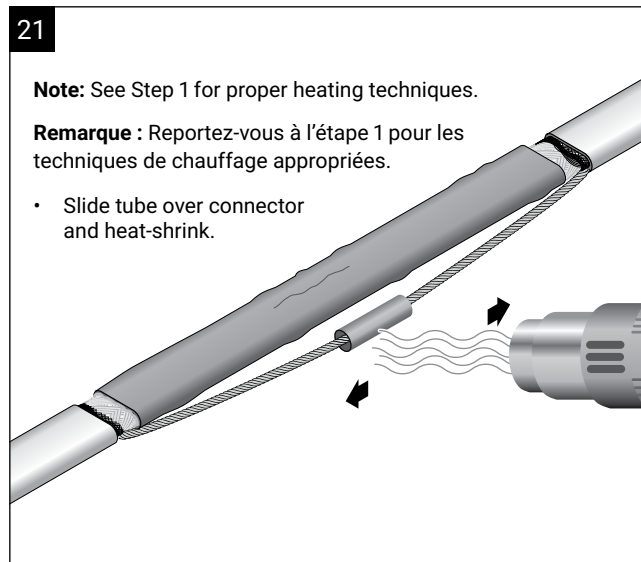


21

Note: See Step 1 for proper heating techniques.

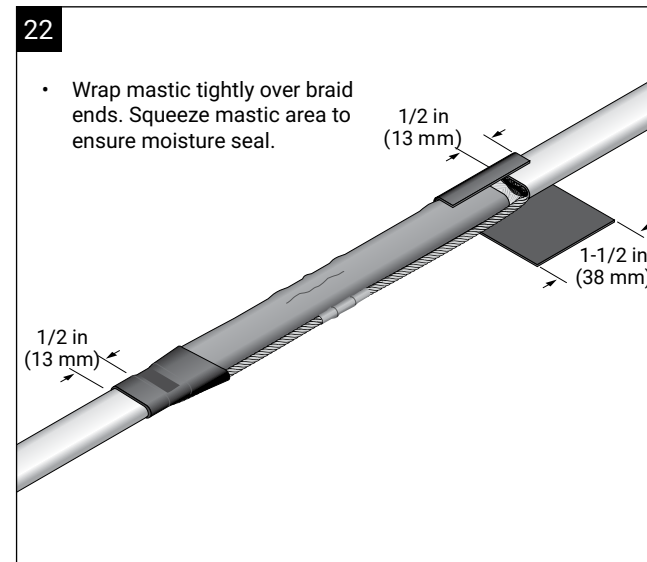
Remarque : Reportez-vous à l'étape 1 pour les techniques de chauffage appropriées.

- Slide tube over connector and heat-shrink.



22

- Wrap mastic tightly over braid ends. Squeeze mastic area to ensure moisture seal.

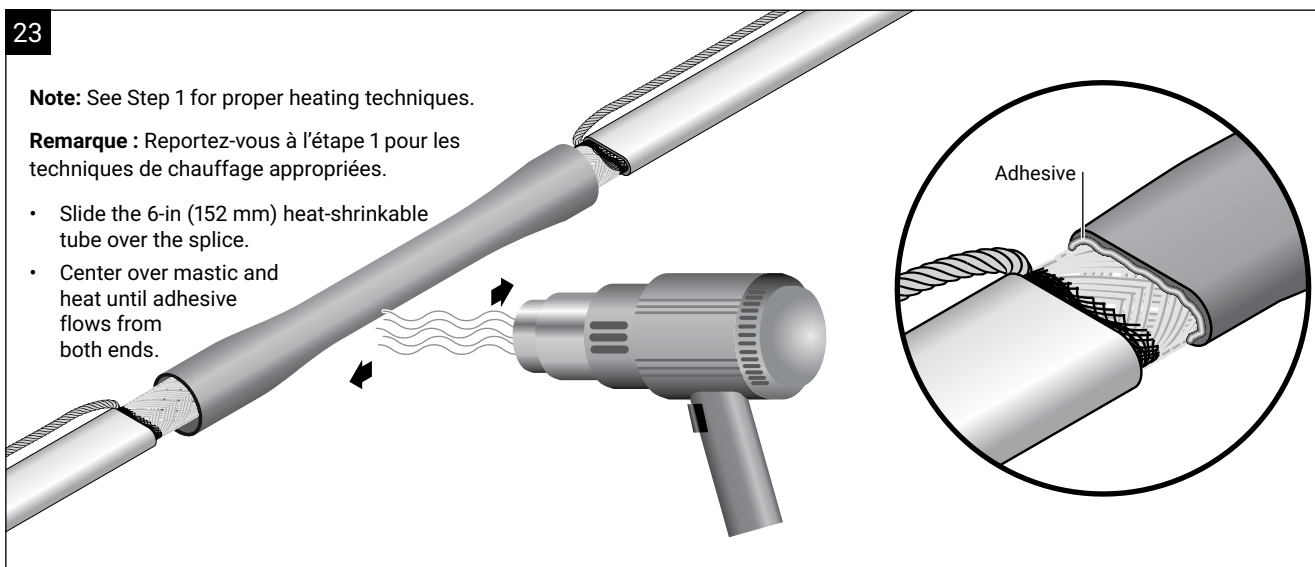


23

Note: See Step 1 for proper heating techniques.

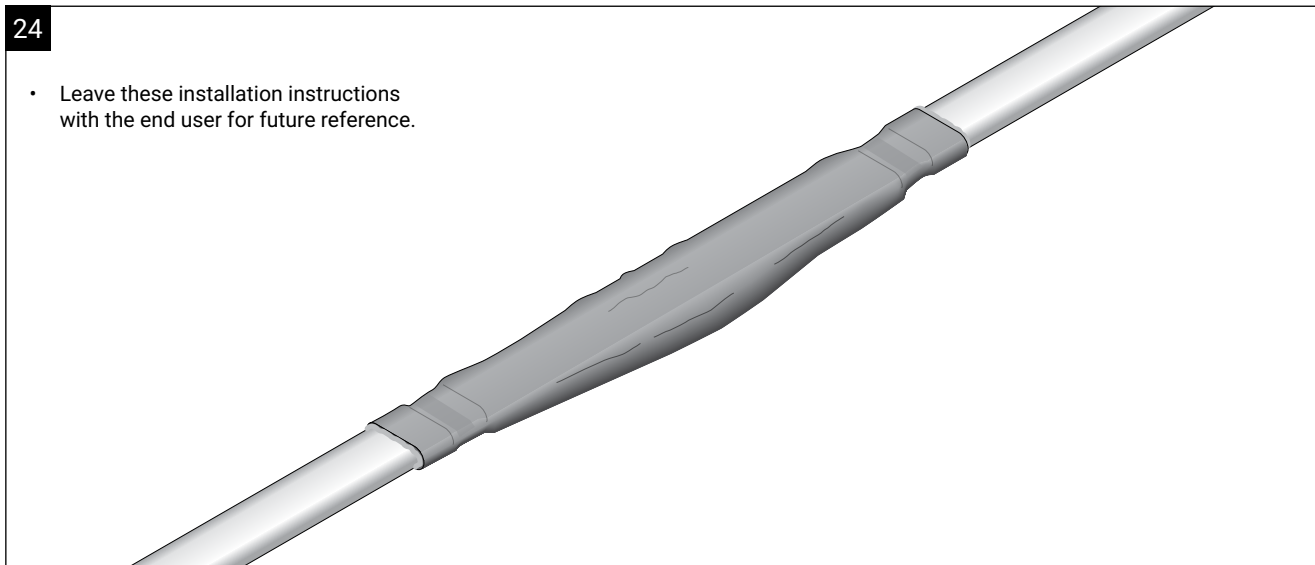
Remarque : Reportez-vous à l'étape 1 pour les techniques de chauffage appropriées.

- Slide the 6-in (152 mm) heat-shrinkable tube over the splice.
- Center over mastic and heat until adhesive flows from both ends.



24

- Leave these installation instructions with the end user for future reference.



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