

# Side-Mount Chiller WAL

Industrial Chiller Catalog



## WALA5

## **Side-Mount Water Chillers**



#### LIQUID CIRCUIT

The non-ferrous pressurized closed liquid with a vent valve and expansion vessel is composed of a stainless steel centrifugal electric pump, pressure gauge, flow switch, fluid heater, low pressure fluid switch, high pressure safety valve, and regulation sensor.

## **ELECTRICAL PANEL**

The electrical panel is UL508A certified, with a main disconnect switch, magnetothermic motors protection, phase sequence relays, stepped heater power. There are dry contacts for alarms for external connections.

## MANAGEMENT AND CONTROL

The TX350C control unit manages the operation of the chiller and provides complete operator alarm diagnostics. An on-off contact allows the machine to be switched on remotely. Illuminated control selector. RS485 connection. Possibility of remote display for machine regulation.

## PAINT/COATING

Standard color: RAL 7035 textured.

#### **DIMENSIONS**

## **COOLING CAPACITY**

14000 W

## **STRUCTURE**

In powder-coated steel sheet, RAL 7035 textured finish. Easily removed panel. Two installation modes on the door: full or partially recessed.

## **COMPRESSOR**

Inverter-protected hermetic scroll compressor for energy efficiency, cooled by the refrigerant. Crankcase heater already installed in case of low ambient temperature.

### **REFRIGERATION CIRCUIT**

Complete with charging port, liquid receiver, drier filter, electronic thermostatic valve, high- and lowpressure switch, and high-side pressure transducer.

#### **EVAPORATOR**

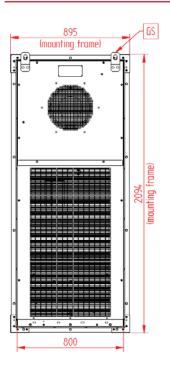
Brazed stainless-steel plate model.

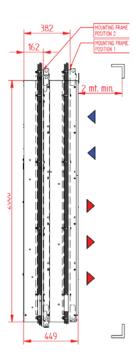
## **AIR CONDENSER**

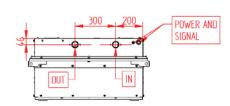
Microchannel condensing coil, complete with safety grille.

## **CENTRIFUGAL FAN**

Variable speed EC centrifugal fan and safety grille.









## **Side-Mount Water Chillers**

Model	(Metric)	WALA5
Rated Cooling Capacity*	W	14000
Ambient temperature operating limits	°C	-30 - +50
Settable fluid temperature range	°C	+20 - +25
Fluid type		Water/Glycol
Temperature precision	K	+/-2
Refrigerant gas	HFC	R513a
Power supply		
Supply voltage	V ph Hz	400 V/460 V 3 ph 50/60 Hz
Secondary supply voltage	VAC	230 - 24
Digital thermostat		TX350C
Compressor		
Compressor type		Scroll - Inverter
Quantity - Number of circuits	no.	1-1
Nominal power draw	kW	3.86
Condenser Fan		
Fan type		Centrifugal
Quantity	no.	1
Air flow rate	m³/h	6300
Available head	Pa	120
Standard Pump		
Pump type		Centrifugal
Quantity	no.	1
Nominal/max fluid flow rate	l/min	100
Nominal available head	bar	1.7
IN/OUT liquid connections	in	1 1/4" BSP Female
Net weight	kg	240
Width - Depth - Height	mm	800 × 449 × 2000
Sound Pressure Level**	dB(A)	73

<sup>\*</sup> Data relates to operation under the following conditions: inlet/outlet temperature 20/15 °C, water without glycol, ambient temperature 32 °C.

The electrical data refer to  $\cos \phi$  = 0.8.

Correction factors for calculating the cooling power (Metric)													
Water outlet temperature Fw	E147	°C					8	10	15	20	25		
	I VV	factor					0.77	0.83	1	1.2	1.41		
Ambient temperature	Fa	°C					15	20	25	32	35	40	45
	Га	factor					1.27	1.2	1.13	1	0.95	0.86	0.8
Percentage glycol by weight	Γα	%	0	10	15	20	25	30	35	40			
	Fg	factor	1	0.96	0.95	0.94	0.93	0.91	0.9	0.88			
Cooling power = Nominal cooling power x Fw x Fa x Fg													

<sup>\*\*</sup> Sound pressure level, measured in a free parallelepiped field at a distance of 1 m, per ISO 3746.





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