

# Series HA311-TC Inserter/Extractor

## Series 311 Tolerance-Compensating Inserter/Extractor



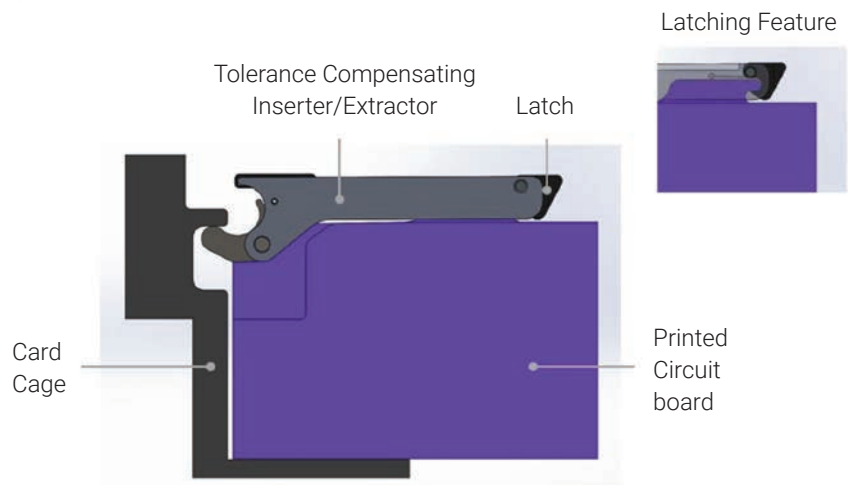
**Conduction Cooled Assembly diagram  
with board Inserted and lever latched**

### APPLICATION

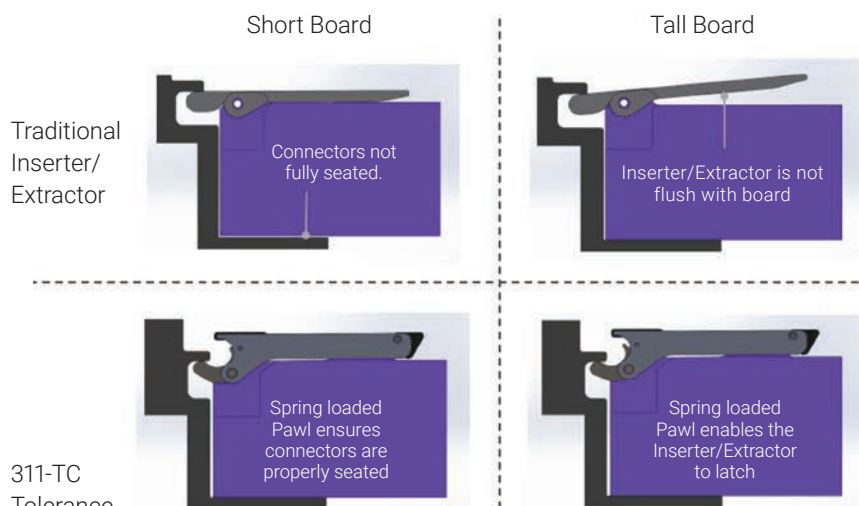
Tolerance compensating, latching inserter/extractor that provides positive pressure to connectors during insertion preventing disconnects due to shock and vibration.

### FEATURES

- Designed in accordance to VITA 48.2, 48.4, and 48.5 specifications for the "alternate lever implementation" (both 3U and 6U)
- Maintains positive pressure on connectors during Card-Lok actuation
- Compliant with 2nd level maintenance; can be operated with a gloved hand, no specialized tools are required
- Provides self-compensation for board tolerances
- Integrated latching mechanism
- Custom silkscreen available



### Comparison Series 311 vs a Traditional Inserter/Extractor



Part Number Code	
Series 311 Inserter/Extractor	HA 311 - TC
Hard Black Anodized	
Tolerance Compensating	

**MATERIALS AND FINISH**

**PAWL**

- **Material:** SST 304 per AMS-QQ-S-763 or ASTM-A240
- **Finish:** Black Oxide per MIL-DTL-13924

**LEVER, LATCH**

- **Material:** 6061-T6 per ASTM- B221, ASTM B-209, or AMS-QQ-A-200/8
- **Finish:** Hard Black Anodize, Type III, Class 2 per MIL-A-8625

**MAIN SPRING**

- **Material:** 17-7 PH SST CON TH1050 per AMS 2759/3
- **Finish:** Black Oxide per MIL-DTL-13924

**LATCH PIN & BODY PIN**

- **Material:** 302 SST per NAS1407N
- **Finish:** Passivated per AMS2700

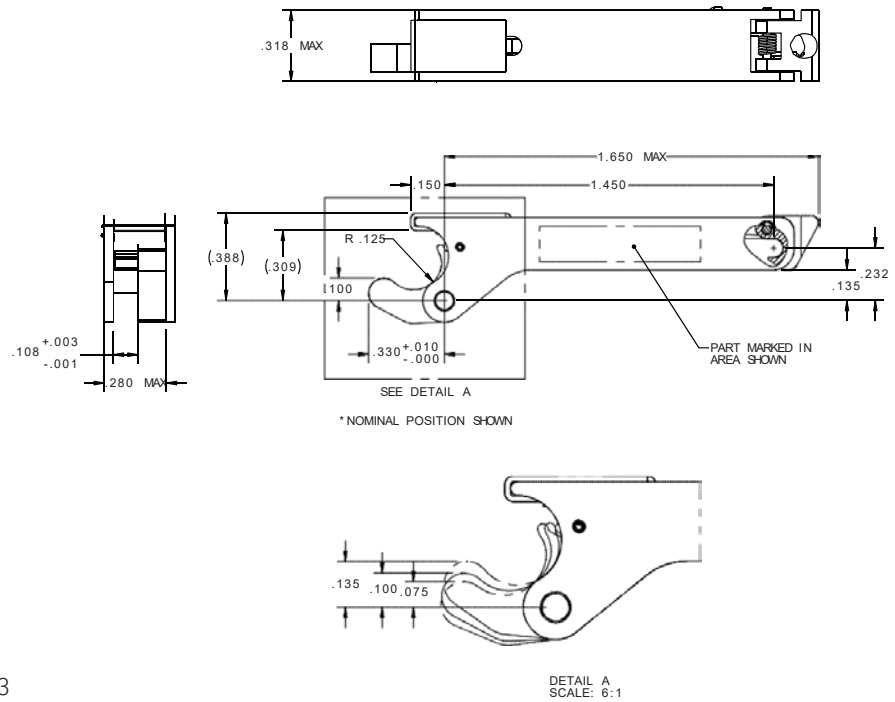
**PIVOT PIN**

- **Material:** 17-4 H1025 SST per AMS 5643
- **Finish:** Passivated per AMS2700

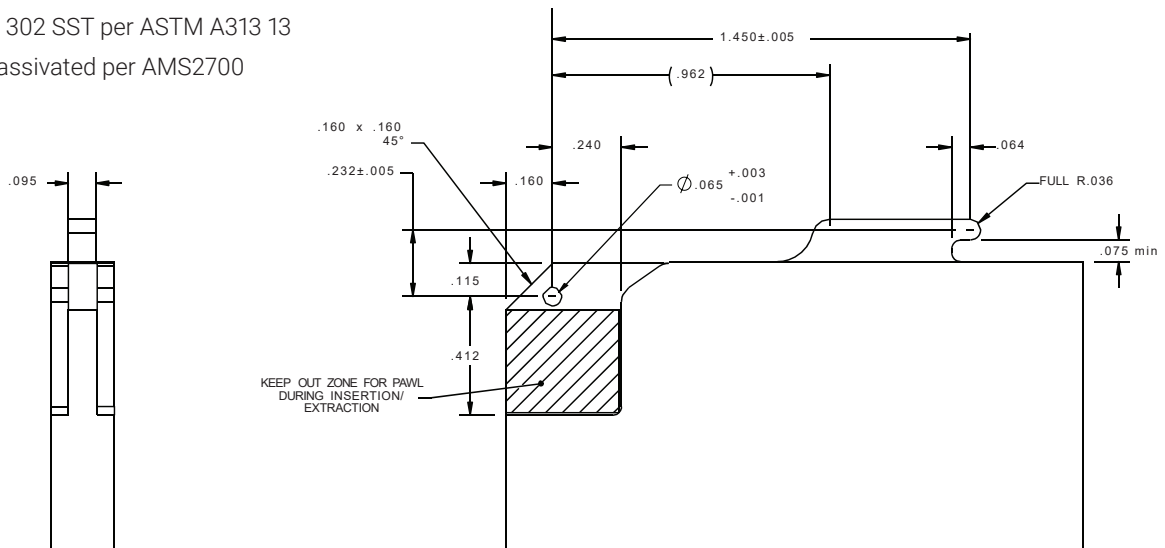
**TORSION SPRING**

- **Material:** 302 SST per ASTM A313 13
- **Finish:** Passivated per AMS2700

Series 311 Inserter/Extractor Dimensions



Conduction Cooled Assembly Interface Dimensions



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