



# IECEx Certificate of Conformity

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit [www.iecex.com](http://www.iecex.com)

Certificate No.: **IECEx UL 22.0034X** Page 1 of 4 [Certificate history:](#)  
Status: **Current** Issue No: 1 [Issue 0 \(2023-04-06\)](#)  
Date of Issue: 2025-02-25  
Applicant: **nVent Thermal Belgium NV**  
Research Park  
Haasrode - Zone 2  
Romeinse straat 14  
B-3001 Leuven  
Belgium  
Equipment: **Safety Temperature Limiter, Elexant 5010i & Elexant 5010i-LIM**  
Optional accessory:  
Type of Protection: **Increased Safety "eb", Intrinsic Safety "ib", Encapsulation "mb", Dust Ignition Protection by Enclosure "tb"**  
Marking: Ex eb ib mb [ib] IIC T4 Gb  
Ex tb [ib] IIIC T67°C Db IP66  
-50°C to +60°C

Approved for issue on behalf of the IECEx  
Certification Body:

**Katy A. Holdredge**

Position:

**Senior Staff Engineer**

Signature:  
(for printed version)

Date:  
(for printed version)

2025-02-25

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Certificate issued by:

**UL Solutions (US)**  
333 Pfingsten Road  
Northbrook IL 60062-2096  
United States of America





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Manufacturer: **nVent Thermal Belgium NV**  
Research Park  
Haasrode - Zone 2  
Romeinse straat 14  
B-3001 Leuven  
**Belgium**

Manufacturing  
locations: **nVent Thermal Belgium NV**  
Research Park  
Haasrode - Zone 2  
Romeinse straat 14  
B-3001 Leuven  
**Belgium**

**Karré GmbH**  
Bayerwaldstraße 44,  
81737 Munich  
**Germany**

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

## STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

**IEC 60079-0:2017** Explosive atmospheres - Part 0: Equipment - General requirements  
Edition:7.0

**IEC 60079-11:2011** Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i"  
Edition:6.0

**IEC 60079-18:2017** Explosive atmospheres - Part 18: Protection by encapsulation "m"  
Edition:4.1

**IEC 60079-31:2013** Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"  
Edition:2

**IEC 60079-7:2017** Explosive atmospheres - Part 7: Equipment protection by increased safety "e"  
Edition:5.1

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

## TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Reports:

**US/UL/ExTR22.0039/00**

**US/UL/ExTR22.0039/01**

Quality Assessment Reports:

**DK/ULD/QAR24.0001/00**

**GB/BAS/QAR07.0053/11**



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## EQUIPMENT:

Equipment and systems covered by this Certificate are as follows:

The ELEXANT 5010i-LIM Heat-Tracing Temperature Control Unit with Intelligent Safety Limiter, rated at 100V to 250V and up to 25A, comprises a certified eb tb IP66 plastic enclosure into which are encapsulated a number of printed circuit boards. Termination facilities are provided within the enclosure, above the level of the encapsulation, for the connection of power supply, external RTDs, alarm and data transmission facilities.

The encapsulated parts are divided into intrinsically safe and non-intrinsically safe circuits, with their associated segregated Ex ib and Ex eb termination facilities above the encapsulant.

Internal connections provided from the encapsulated printed circuit boards for three external resistance thermal detectors (RTDs), are made to Ex ib (RTD) terminals situated at the other side of the enclosure and are segregated from the non-intrinsically safe terminals. Internal connections from the encapsulated printed circuit boards supply a four-digit seven segment LED display, five indicator LEDs and two internal push button switches. All are mounted on a separate unencapsulated display printed circuit board behind a window in the lid of the enclosure.

An internal plastic cover provides an IP30 separation between the intrinsically safe display printed circuit board and the non-intrinsically safe termination facilities located on the terminal printed circuit board. A common Earth Terminal is provided adjacent to the Ex ib (RTD) terminals for the termination of cable screens.

External connection is provided via cable entry threaded holes, which enter the enclosure above the level of the encapsulation. Internal and external earthing facilities are provided. For Safety Parameters, refer to Certificate Annex.

A variation on the ELEXANT 5010i-LIM Heat-Tracing Temperature Control Unit with the safety limiter components omitted is given the designation: ELEXANT-5010i Heat-Tracing Temperature Control Unit. This unit omits all components associated with RTD3 and its associated internal switches.

**Please see Annex for additional information.**

## SPECIFIC CONDITIONS OF USE: YES as shown below:

1. Cable entry shall be Ex eb and tb IECEx certified and rated minimum IP 66 to maintain the IP66 rating of the enclosure. Cable entry devices must have a seal or gasket to provide sealing with enclosure.
2. Unused cable entries must be filled with Ex eb and tb IECEx certified and rated minimum IP 66 stopping plugs to maintain the IP66 rating of the enclosure. Cable entry plugs must have a seal or gasket to provide sealing with enclosure.
3. Not more than one solid or stranded wiring lead shall be connected into either side of the terminals.
4. Leads connected to the terminals shall be insulated for the appropriate voltage and this insulation shall extend to within 1mm of the metal of the terminal throat.
5. The maximum permitted current of the non-IS alarm contacts is 3A.
6. The earth pillar adjacent to the RTD connectors must be used only for RTD cable screens.
7. The external RTDs must be capable of withstanding a 500V test to earth.



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**DETAILS OF CERTIFICATE CHANGES (for issues 1 and above)**

Issue 1: Updated BOMs to add alternate components and component manufacturers. Addition of Manufacturing location Karré GmbH (DK/ULD/QAR24.0001/00).

**Annex:**

[Annex to IECEx UL 22.0034X Issue 1.pdf](#)



# IECEx Certificate of Conformity

Annex to Certificate No.:

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## PARAMETERS RELATING TO THE SAFETY

### Electrical data

100-250Vac, 47/63Hz, 25A max

Intrinsically safe specifications:

Um : 250 V

RTD1, RTD2, or RTD3-LIMITER per channel:

Uo : 5.88 V

Io : 0.089 A

Po : 0.131 W

Lo : 4488  $\mu$ H

Co : 42.7  $\mu$ F

## MARKING

Marking has to be readable and indelible; it has to include the following indications:

  
**RAYCHEM**

**Elexant 5010i-LIM**  
Temperature Control Unit  
Temperaturregler  
Unité de contrôle de température  
IECEx UL 22.0034X / UL 22 ATEX 2446X

 0598

  
Ex eb ib mb [ib] IIC T4 Gb  
Ex tb [ib] IIIC T67°C Db IP66  
-50°C  $\leq$  T<sub>amb</sub>  $\leq$  +60°C



Operating voltage / Betriebsspannung /  
Tension de service: 100-250Vac, 47/63Hz, 25A max  
Threaded Entries / Kabelverschraubungen / Filetage:  
M16  $\times$  1.5, M20  $\times$  1.5, M25  $\times$  1.5  
More information/ Weitere Informationen/  
Plus d'info: Installation Manual EU1917

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**Lot/Los/Lot**

**Modbus**

nVent Thermal Belgium N.V. 3001 Leuven Belgium  
Made in Germany/ Hergestellt in Deutschland/  
Fabriqué en Allemagne

  
**RAYCHEM**

**Elexant 5010i**  
Temperature Control Unit  
Temperaturregler  
Unité de contrôle de température  
IECEx UL 22.0034X / UL 22 ATEX 2446X

 0598

  
Ex eb ib mb [ib] IIC T4 Gb  
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## ROUTINE EXAMINATIONS AND TESTS

- Each piece of “m” equipment shall be subjected to a visual inspection. No damage shall be evident, such as cracks in the compound, exposure of the encapsulated parts, flaking, inadmissible shrinkage, swelling, decomposition, failure of adhesion (separation of any adhered parts) or softening.
- Each manufactured sample of equipment shall be subjected to an electric strength test using a test voltage per table below. The test voltage shall be increased steadily within a period of not less than 5 s until it reaches the prescribed value, and it shall then be maintained for at least 2 s.

| Description   | Test Voltage       |
|---|--------------------|
| Input L&N, Output L&N and Alarm relay contact shorted together to grounding stud and RS-485 pins shorted together | 2200Vac or 3100Vdc |

## LIST OF CERTIFIED COMPONENTS

The following previous editions of Standards noted under the “Standards” section of this Certificate were applied to integral Components as itemized below. There are no significant safety related changes between these previous editions and the editions noted under the “Standards” section.

| Product  | Certificate Number | Standards  |
|--|--------------------|--|
| Enclosure, Part No. 26.12 22 12, manufactured by Rose Systemtechnik GmbH | IECEx PTB 08.0003U | IEC 60079-0:2011<br>Ed. 6.0<br>IEC 60079-7:2015<br>Ed. 5.0<br>IEC 60079-31:2013<br>Ed. 2.0 |
|  | IECEx PTB 08.0004  | IEC 60079-7:2015<br>Ed. 5.0  |