

Rail Joint Bond Kit, Signal, Tab Style



The nVent ERICO Cadweld joint bonds are intended to be welded to the head of the rail profile within the confines of the joint bar. To ensure connection integrity, the attachment shall be made using nVent ERICO Cadweld welding material.

FEATURES

Provides unchanging electrical resistance

Superior corrosion resistance

Easy installation, with minimum installer training required

Simple and highly-portable installation equipment

Equally usable on old, worn, or new rails

Highly durable

SPECIFICATIONS

Rail Type:	85 lb to 141 lb T-Rail Sections
Finish:	Bare;Tinned
Material:	Cadmium Bronze;Copper
Grinding Wheels Included:	Her
Bond Terminal Style:	Tab

Table 1/1

Catalog Number	Article Number	Conductor Size	Bond Length	Length 1 (L1)	Length 2 (L2)	Diameter (Ø)
SB20108	715411	3/16" Bondstrand	247.65mm	198.4 mm	19.1 mm	4.8 mm
SB20175		5/16" Bondstrand	177.8mm	146.1 mm	25.4 mm	7.9 mm

ADDITIONAL PRODUCT DETAILS

Kit includes: (100) bonds, (200) F80 alloy welding material, (2) replacement molds, (1) flint ignitor, (1) mold cleaner, and (5) grinding wheels (if applicable).

Kits with grinding wheels include (5) high-performance grain, 4.5" (114 mm) diameter (7/8" arbor), Type 27 depressed center wheels (part number SBG20046) for use with an angle style grinders.

DIAGRAMS



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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