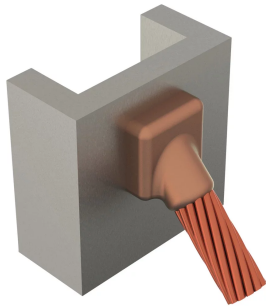


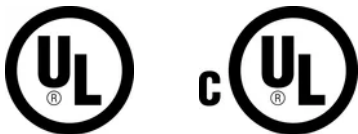
nVent ERICO Cadweld Exolon, Cable to Steel

Data Solutions



Developed in 1988, nVent ERICO Cadweld Exolon connections represented a significant advancement in welded electrical connections for sensitive indoor applications like data centers, hospitals, and other clean room environments. The virtual elimination of smoke and a unique electronic starting system makes this an ideal solution for sensitive applications. Each nVent ERICO Cadweld Exolon package contains ceramic filters that produce an extremely low emission connection.

CERTIFICATIONS



FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

SPECIFICATIONS

Table 1/2

Catalog Number	Mold Family	Connects To	Conductor Size	Conductor Outer Diameter, Nominal	Outer Diameter	NB/DN
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XLVSC1H	VS Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLVSC1HV3C	VS Mold Family	Steel Pipe	#6 Concentric	4.67mm	48.3 – 114.3mm	40 – 100
XLVSP1H	VS Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLVSP1HM	VS Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLVTC1H	VT Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLHAA1H	HA Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLHCA1H	HC Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLVBC1H	VB Mold Family	Steel Pipe or Flat Surface	#6 Concentric	4.67mm	609.6mm min	600 min
XLHCA1K	HC Mold Family	Steel Pipe or Flat Surface	#4 Solid	5.18mm	609.6mm min	600 min
XLHCA1K162C	HC Mold Family	Steel Pipe	#4 Solid	5.18mm	42.2 – 60.3mm	32 – 50
XLVFC1KV3C	VF Mold Family	Steel Pipe	#4 Solid	5.18mm	48.3 – 114.3mm	40 – 100
XLVSC1KV3C	VS Mold Family	Steel Pipe	#4 Solid	5.18mm	48.3 – 114.3mm	40 – 100
XLVSC1L	VS Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLVSC1LV3C	VS Mold Family	Steel Pipe	#4 Concentric	5.89mm	48.3 – 114.3mm	40 – 100
XLVTC1L	VT Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLVVC1L	VV Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLHAA1L	HA Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLHCA1L	HC Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLHCA1L1.50	HC Mold Family	Steel Pipe	#4 Concentric	5.89mm	48.3mm	40

XLHCA1L2	HC Mold Family	Steel Pipe	#4 Concentric	5.89mm	60.3mm	50
XLVBC1L	VB Mold Family	Steel Pipe or Flat Surface	#4 Concentric	5.89mm	609.6mm min	600 min
XLHAA1T	HA Mold Family	Steel Pipe or Flat Surface	#2 Solid	6.53mm	609.6mm min	600 min
XLHAA1T162C	HA Mold Family	Steel Pipe	#2 Solid	6.53mm	42.2 – 60.3mm	32 – 50
XLVFC1T	VF Mold Family	Steel Pipe or Flat Surface	#2 Solid	6.53mm	609.6mm min	600 min
XLVFC1TV4	VF Mold Family	Steel Pipe	#2 Solid	6.53mm	114.3mm	100
XLVSC1TV3C	VS Mold Family	Steel Pipe	#2 Solid	6.53mm	48.3 – 114.3mm	40 – 100
XLVSC1TV5C	VS Mold Family	Steel Pipe	#2 Solid	6.53mm	114.3 – 168.3mm	100 – 150
XLVSC1V	VS Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLVSC1VV3C	VS Mold Family	Steel Pipe	#2 Concentric	7.42mm	48.3 – 114.3mm	40 – 100
XLVTC1V	VT Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLHAA1V	HA Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLHCA1V	HC Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLHSC1V	HS Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLVBC1V	VB Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLVFC1V	VF Mold Family	Steel Pipe or Flat Surface	#2 Concentric	7.42mm	609.6mm min	600 min
XLHSC2C	HS Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVBC2C	VB Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVFC2C	VF Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min

XLVGC2C	VG Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVSC2C	VS Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVSC2CV3C	VS Mold Family	Steel Pipe	1/0 Concentric	9.47mm	60.3 – 114.3mm	50 – 100
XLVSC2CV8C	VS Mold Family	Steel Pipe	1/0 Concentric	9.47mm	158.75 – 273.1mm	150 – 250
XLVVR2C	VV Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVVR2CS	VV Mold Family	Steel Pipe or Flat Surface	1/0 Concentric	9.47mm	609.6mm min	600 min
XLVGC2G	VG Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLVNC2GLH	VN Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLVSC2G	VS Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLVSC2GV3C	VS Mold Family	Steel Pipe	2/0 Concentric	10.62mm	42.2 – 101.6mm	32 – 90
XLVSC2GV5C	VS Mold Family	Steel Pipe	2/0 Concentric	10.62mm	114.3 – 168.3mm	100 – 150
XLHFC2G	HF Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLHSC2G	HS Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLHTC2G	HT Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLVBC2G	VB Mold Family	Steel Pipe or Flat Surface	2/0 Concentric	10.62mm	609.6mm min	600 min
XLHSC2L	HS Mold Family	Steel Pipe or Flat Surface	3/0 Concentric	11.94mm	609.6mm min	600 min
XLHTC2L	HT Mold Family	Steel Pipe or Flat Surface	3/0 Concentric	11.94mm	609.6mm min	600 min
XLVSC2L	VS Mold Family	Steel Pipe or Flat Surface	3/0 Concentric	11.94mm	609.6mm min	600 min
XLVNC2QLH	VN Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min

XLVNC2QRH	VN Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVSC2Q	VS Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVSC2QW	VS Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVTC2Q	VT Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVTC2QW	VT Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVVR2Q	VV Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVVR2QS	VV Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLHAH2Q20C	HA Mold Family	Steel Pipe	4/0 Concentric	13.41mm	323.9 – 609.6mm	300 – 600
XLHAH2Q8C	HA Mold Family	Steel Pipe	4/0 Concentric	13.41mm	158.75 – 273.1mm	150 – 250
XLHDVBC2QS	VB Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLHSC2Q	HS Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLHTC2Q	HT Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLHTC2QW	HT Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVBC2Q	VB Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVFR2Q	VF Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVFR2QS	VF Mold Family	Steel Pipe or Flat Surface	4/0 Concentric	13.41mm	609.6mm min	600 min
XLVTC2V	VT Mold Family	Steel Pipe or Flat Surface	250 kcmil Concentric	14.61mm	609.6mm min	600 min
XLVSC3D	VS Mold Family	Steel Pipe or Flat Surface	350 kcmil Concentric	17.3mm	609.6mm min	600 min
XLVSC3DS	VS Mold Family	Steel Pipe or Flat Surface	350 kcmil Concentric	17.3mm	609.6mm min	600 min

XLHSC3Q	HS Mold Family	Steel Pipe or Flat Surface	500 kcmil Concentric	20.65mm	609.6mm min	600 min
XLHSC3QS	HS Mold Family	Steel Pipe or Flat Surface	500 kcmil Concentric	20.65mm	609.6mm min	600 min
XLVBR3Q	VB Mold Family	Steel Pipe or Flat Surface	500 kcmil Concentric	20.65mm	609.6mm min	600 min
XLVSC4L	VS Mold Family	Steel Pipe or Flat Surface	750 kcmil Concentric	25.35mm	609.6mm min	600 min

Table 2/2

Catalog Number	Certifications
XLVSC1H	UL, cUL
XLVSC1HV3C	cUL, UL
XLVSP1H	
XLVSP1HM	
XLVTC1H	UL, cUL
XLHAA1H	cUL, UL
XLHCA1H	UL, cUL
XLVBC1H	UL, cUL
XLHCA1K	cUL, UL
XLHCA1K162C	cUL, UL
XLVFC1KV3C	
XLVSC1KV3C	UL, cUL
XLVSC1L	UL, cUL
XLVSC1LV3C	cUL, UL

Catalog Number	Certifications
XLVTC1L	cUL, UL
XLVVC1L	
XLHAA1L	UL, cUL
XLHCA1L	UL, cUL
XLHCA1L1.50	cUL, UL
XLHCA1L2	cUL, UL
XLVBC1L	cUL, UL
XLHAA1T	cUL, UL
XLHAA1T162C	cUL, UL
XLVFC1T	
XLVFC1TV4	
XLVSC1TV3C	UL, cUL
XLVSC1TV5C	UL, cUL
XLVSC1V	cUL, UL
XLVSC1VV3C	UL, cUL
XLVTC1V	UL, cUL
XLHAA1V	UL, cUL
XLHCA1V	UL, cUL

Catalog Number	Certifications
XLHSC1V	cUL, UL
XLVBC1V	UL, cUL
XLVFC1V	
XLHSC2C	UL, cUL
XLVBC2C	UL, cUL
XLVFC2C	
XLVGC2C	
XLVSC2C	UL, cUL
XLVSC2CV3C	cUL, UL
XLVSC2CV8C	UL, cUL
XLVVR2C	
XLVVR2CS	
XLVGC2G	
XLVNC2GLH	
XLVSC2G	UL, cUL
XLVSC2GV3C	cUL, UL
XLVSC2GV5C	UL, cUL
XLHFC2G	

Catalog Number	Certifications
XLHSC2G	cUL, UL
XLHTC2G	UL, cUL
XLVBC2G	cUL, UL
XLHSC2L	cUL, UL
XLHTC2L	cUL, UL
XLVSC2L	UL, cUL
XLVNC2QLH	
XLVNC2QRH	
XLVSC2Q	cUL, UL
XLVSC2QW	UL, cUL
XLVTC2Q	UL, cUL
XLVTC2QW	cUL, UL
XLVVR2Q	
XLVVR2QS	
XLHAH2Q20C	cUL, UL
XLHAH2Q8C	cUL, UL
XLHDVBC2QS	UL, cUL
XLHSC2Q	UL, cUL

Catalog Number	Certifications
XLHTC2Q	UL, cUL
XLHTC2QW	UL, cUL
XLVBC2Q	UL, cUL
XLVFR2Q	
XLVFR2QS	
XLVTC2V	UL, cUL
XLVSC3D	
XLVSC3DS	
XLHSC3Q	
XLHSC3QS	
XLVBR3Q	
XLVSC4L	

ADDITIONAL PRODUCT DETAILS

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

W-XL-XX-X-XX-LH-XX-L-M		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points
XL	ERICO CADWELD EXOLON Designation	
XX	Mold Family	
X	Price Key	
XX	Conductor Size	
LH	Weld End	LH = Weld on left end of conductor RH = Weld on right end of conductor (For VN Mold Family only)
XX	Pipe Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	

* Empty if none

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



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