

# Stud to Web of Rail Kit



#### **DIAGRAMS**



## **FEATURES**

Provides material to directly connect studs to the neutral axis of the rail web utilizing the exothermic process

Kits include an nVent ERICO Cadweld mold allocation, mold cleaning tool, flint ignitor, studs, washers and nuts

#### **SPECIFICATIONS**

Number of Connections: 1

Minimum Order Quantity: 50

Material: Graphite; Silicon Bronze; Stainless Steel 302 (EN 1.4324); Stainless Steel 304 (EN 1.4301)

Rail Type: RI52;RI59

Table 1/2							
Catalog Number	Mold Family	Length (L)	Diameter (Ø)	Thread Size (TS)	Studs	Washers	
PBK244	HV	49.27mm	9.5 mm	3/8" UNC	Stainless Steel (1)	3/8" Silicon Bronze Lock Washer (1)	
PBK245	HV	49.27mm	18.8 mm	5/8" UNC	Stainless Steel (1)	5/8" Silicon Bronze Lock Washer (1)	

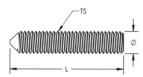
Table 2/2				
Catalog Number	Nuts			
PBK244	3/8"-16 UNC Silicon Bronze Hex Nut (1)			
PBK245	5/8"-11 UNC Silicon Bronze Hex Nut (1)			

## ADDITIONAL PRODUCT DETAILS

Welder frame sold separately.

A gap between conductors may be required. See mold tag for more information.

#### **DIAGRAMS**



#### **WARNING**

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

#### **North America**

+1.800.753.9221 Option 1 – Customer Care Option 2 – Technical Support

# Europe

Netherlands: +31 800-0200135 France: +33 800 901 793

#### Europe

Germany: 800 1890272 Other Countries: +31 13 5835404

# APAC

Shanghai: + 86 21 2412 1618/19

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