

Copper or Steel Stud to Steel Surface

Data Solutions



nVent ERICO Cadweld graphite molds are designed and engineered for thousands of connection styles and conductor combinations.

FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

SPECIFICATIONS

Table 1/1					
Catalog Number	Mold Family	Stud Type	Connects To		
HVD37CU	HV Mold Family	1" Copper Stud	Steel Surface		
HXC22	HX Mold Family	1" Steel Stud	Steel Surface		
HVC14CU	HV Mold Family	1/2" Copper Stud	Steel Surface		
HXC14CU	HX Mold Family	1/2" Copper Stud	Steel Surface		

Catalog Number	Mold Family	Stud Type	Connects To
HXC14	HX Mold Family	1/2" Steel Stud	Steel Surface
HXC10	HX Mold Family	1/4" Steel Stud	Steel Surface
HVC18	HV Mold Family	3/4" Steel Stud	Steel Surface
HVC12CU	HV Mold Family	3/8" Copper Stud	Steel Surface
HVC12	HV Mold Family	3/8" Steel Stud	Steel Surface
HXC12	HX Mold Family	3/8" Steel Stud	Steel Surface
HVC31CU	HV Mold Family	5/8" Copper Stud	Steel Surface
HXC16	HX Mold Family	5/8" Steel Stud	Steel Surface
HVCP120	HV Mold Family	12 mm Steel Stud	Steel Surface
HXC13CU	HX Mold Family	13 mm Copper Stud	Steel Surface

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A gap between conductors may be required. See mold tag for more information.

Stud is not included.

XX-X-XX-L-M-W			
XX	Mold Family		
X	Price Key		
XX	Stud Type		
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning	
M*	Mold Only		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points	

^{*} Empty if none

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



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