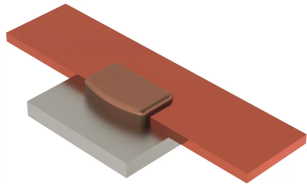


# Lug or Busbar to Steel, Cathodic



nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

## DIAGRAMS



## FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

## SPECIFICATIONS

Table 1/1

| Catalog Number | Mold Family | Lug/Busbar Size      | Connects To   |
|----------------|-------------|----------------------|---------------|
| CACHAAES       | CH          | 1/16" x 1" and wider | Steel Surface |

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

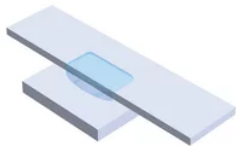
A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

| CA-XX-X-XX-L-M-W |                      |                                                                                         |
|------------------|----------------------|-----------------------------------------------------------------------------------------|
| CA               | Cathodic Designation |                                                                                         |
| XX               | Mold Family          |                                                                                         |
| X                | Price Key            |                                                                                         |
| XX               | Lug/Busbar Size      |                                                                                         |
| L                | Split Crucible       | Crucible section is split on molds designed with horizontal opening for easier cleaning |
| M*               | Mold Only            |                                                                                         |
| W*               | Wear Plates          | Reduce mechanical abrasion of molds at cable entry points                               |

\* Empty if none

DIAGRAMS



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at [www.nvent.com](http://www.nvent.com) and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

#### North America

+1.800.753.9221

Option 1 – Customer Care

Option 2 – Technical

Support

#### Europe

Netherlands:

+31 800-0200135

France:

+33 800 901 793

#### Europe

Germany:

800 1890272

Other Countries:

+31 13 5835404

#### APAC

Shanghai:

+ 86 21 2412 1618/19

Sydney:

+61 2 9751 8500



Our powerful portfolio of brands:

**CADDY**

**ERICO**

**HOFFMAN**

**ILSCO**

**SCHROFF**

**TRACHTE**