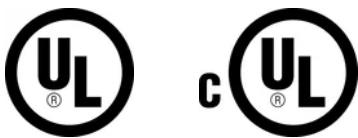


nVent ERICO Cadweld Exolon, Cable to Cable

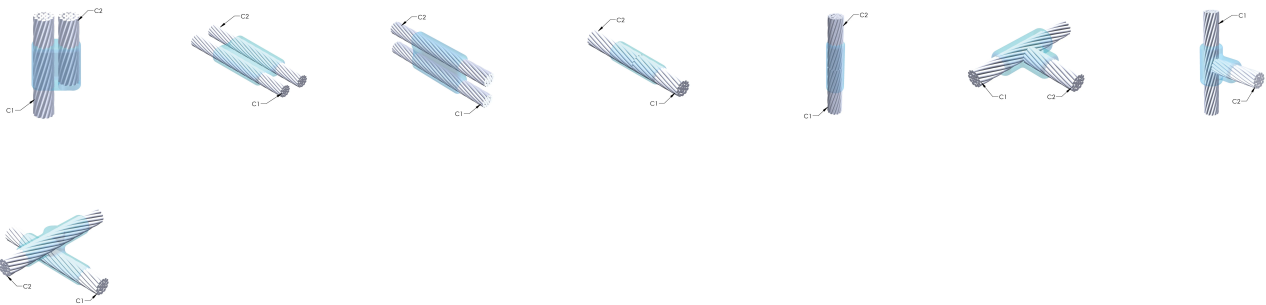


Developed in 1988, nVent ERICO Cadweld Exolon connections represented a significant advancement in welded electrical connections for sensitive indoor applications like data centers, hospitals, and other clean room environments. The virtual elimination of smoke and a unique electronic starting system makes this an ideal solution for sensitive applications. Each nVent ERICO Cadweld Exolon package contains ceramic filters that produce an extremely low emission connection.

CERTIFICATIONS



DIAGRAMS



FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

SPECIFICATIONS

Table 1/1						
Catalog Number	Mold Family	Conductor 1	Conductor 1 Outer Diameter, Nominal	Conductor 2	Conductor 2 Outer Diameter, Nominal	Certifications
XLPPC1V1H	PC	#2 Concentric	7.42mm	#6 Concentric	4.67mm	cUL, UL
XLPPC2C1H	PC	1/0 Concentric	9.47mm	#6 Concentric	4.67mm	UL, cUL
XLPPC2G1H	PC	2/0 Concentric	10.62mm	#6 Concentric	4.67mm	cUL, UL
XLPPC2Q1H	PC	4/0 Concentric	13.41mm	#6 Concentric	4.67mm	cUL, UL
XLPGP1H1H	PG	#6 Concentric	4.67mm	#6 Concentric	4.67mm	cUL, UL
XLPGP1H1HM	PG	#6 Concentric	4.67mm	#6 Concentric	4.67mm	UL, cUL
XLPTC1L1H	PT	#4 Concentric	5.89mm	#6 Concentric	4.67mm	cUL, UL
XLPTC2Q1H	PT	4/0 Concentric	13.41mm	#6 Concentric	4.67mm	cUL, UL
XLTAC1H1H	TA	#6 Concentric	4.67mm	#6 Concentric	4.67mm	UL, cUL
XLTAC2G1H	TA	2/0 Concentric	10.62mm	#6 Concentric	4.67mm	UL, cUL
XLTAC2Q1H	TA	4/0 Concentric	13.41mm	#6 Concentric	4.67mm	cUL, UL
XLPPC2C1L	PC	1/0 Concentric	9.47mm	#4 Concentric	5.89mm	UL, cUL
XLPPC2G1L	PC	2/0 Concentric	10.62mm	#4 Concentric	5.89mm	UL, cUL
XLPPC2Q1L	PC	4/0 Concentric	13.41mm	#4 Concentric	5.89mm	UL, cUL
XLPTC1L1L	PT	#4 Concentric	5.89mm	#4 Concentric	5.89mm	cUL, UL
XLPTC2C1L	PT	1/0 Concentric	9.47mm	#4 Concentric	5.89mm	cUL, UL

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLSSC1L	SS	#4 Concentric	5.89mm	#4 Concentric	5.89mm	UL, cUL
XLTAC1L1L	TA	#4 Concentric	5.89mm	#4 Concentric	5.89mm	cUL, UL
XLTAC2Q1L	TA	4/0 Concentric	13.41mm	#4 Concentric	5.89mm	UL, cUL
XLTAC3D1L	TA	350 kcmil Concentric	17.3mm	#4 Concentric	5.89mm	
XLXBC1V1L	XB	#2 Concentric	7.42mm	#4 Concentric	5.89mm	UL, cUL
XLSSC1T	SS	#2 Solid	6.53mm	#2 Solid	6.53mm	UL, cUL
XLTAC2Q1T	TA	4/0 Concentric	13.41mm	#2 Solid	6.53mm	cUL, UL
XLPC2Q1V	PC	4/0 Concentric	13.41mm	#2 Concentric	7.42mm	UL, cUL
XLPTC2G1V	PT	2/0 Concentric	10.62mm	#2 Concentric	7.42mm	cUL, UL
XLSSC1V	SS	#2 Concentric	7.42mm	#2 Concentric	7.42mm	cUL, UL
XLTAC1V1V	TA	#2 Concentric	7.42mm	#2 Concentric	7.42mm	UL, cUL
XLTAC2C1V	TA	1/0 Concentric	9.47mm	#2 Concentric	7.42mm	cUL, UL
XLTAC2G1V	TA	2/0 Concentric	10.62mm	#2 Concentric	7.42mm	cUL, UL
XLTAC2L1V	TA	3/0 Concentric	11.94mm	#2 Concentric	7.42mm	UL, cUL
XLTAC2Q1V	TA	4/0 Concentric	13.41mm	#2 Concentric	7.42mm	UL, cUL
XLTCR3X1V	TC	600 kcmil Concentric	22.68mm	#2 Concentric	7.42mm	
XLXBC1V1V	XB	#2 Concentric	7.42mm	#2 Concentric	7.42mm	UL, cUL
XLXBM2G1V	XB	2/0 Concentric	10.62mm	#2 Concentric	7.42mm	UL, cUL

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLPTC1Y1Y	PT	#1 Concentric	8.43mm	#1 Concentric	8.43mm	UL, cUL
XLSSC1Y	SS	#1 Concentric	8.43mm	#1 Concentric	8.43mm	UL, cUL
XLTACY3Y3	TA	50 mm ² Concentric	8.99mm	50 mm ² Concentric	8.99mm	UL, cUL
XLPTC2C2C	PT	1/0 Concentric	9.47mm	1/0 Concentric	9.47mm	UL, cUL
XLPTC2G2C	PT	2/0 Concentric	10.62mm	1/0 Concentric	9.47mm	cUL, UL
XLPTC2L2C	PT	3/0 Concentric	11.94mm	1/0 Concentric	9.47mm	cUL, UL
XLPTC2Q2C	PT	4/0 Concentric	13.41mm	1/0 Concentric	9.47mm	UL, cUL
XLPTC2Q2CW	PT	4/0 Concentric	13.41mm	1/0 Concentric	9.47mm	cUL, UL
XLSSC2C	SS	1/0 Concentric	9.47mm	1/0 Concentric	9.47mm	cUL, UL
XLTAC2C2C	TA	1/0 Concentric	9.47mm	1/0 Concentric	9.47mm	cUL, UL
XLTAC2C2L	TA	1/0 Concentric	9.47mm	3/0 Concentric	11.94mm	UL, cUL
XLTAC2C2Q	TA	1/0 Concentric	9.47mm	4/0 Concentric	13.41mm	cUL, UL
XLTAC2L2C	TA	3/0 Concentric	11.94mm	1/0 Concentric	9.47mm	cUL, UL
XLTAC2Q2C	TA	1/0 Concentric	9.47mm	4/0 Concentric	13.41mm	cUL, UL
XLTAC3D2C	TA	350 kcmil Concentric	17.3mm	1/0 Concentric	9.47mm	
XLXBM2C2C	XB	1/0 Concentric	9.47mm	1/0 Concentric	9.47mm	cUL, UL
XLPTC2G2G	PT	2/0 Concentric	10.62mm	2/0 Concentric	10.62mm	UL, cUL
XLPTC2L2G	PT	3/0 Concentric	11.94mm	2/0 Concentric	10.62mm	UL, cUL

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLPTC2Q2G	PT	4/0 Concentric	13.41mm	2/0 Concentric	10.62mm	UL, cUL
XLSSC2G	SS	2/0 Concentric	10.62mm	2/0 Concentric	10.62mm	UL, cUL
XLTAC2G2G	TA	2/0 Concentric	10.62mm	2/0 Concentric	10.62mm	cUL, UL
XLTAC2L2G	TA	3/0 Concentric	11.94mm	2/0 Concentric	10.62mm	UL, cUL
XLTAC2Q2G	TA	4/0 Concentric	13.41mm	2/0 Concentric	10.62mm	cUL, UL
XLXBM2Q2G	XB	4/0 Concentric	13.41mm	2/0 Concentric	10.62mm	UL, cUL
XLPTCY4Y4	PT	70 mm ² Concentric	10.92mm	70 mm ² Concentric	10.92mm	
XLTACY4Y4	TA	70 mm ² Concentric	10.92mm	70 mm ² Concentric	10.92mm	UL, cUL
XLPTC2L2L	PT	3/0 Concentric	11.94mm	3/0 Concentric	11.94mm	cUL, UL
XLSSC2L	SS	3/0 Concentric	11.94mm	3/0 Concentric	11.94mm	UL, cUL
XLsvr2L	SV	3/0 Concentric	11.94mm	3/0 Concentric	11.94mm	
XLTAC2L2L	TA	3/0 Concentric	11.94mm	3/0 Concentric	11.94mm	cUL, UL
XLTAC2Q2L	TA	4/0 Concentric	13.41mm	3/0 Concentric	11.94mm	UL, cUL
XLTAC3Q2L	TA	500 kcmil Concentric	20.65mm	3/0 Concentric	11.94mm	
XLXBM2L2L	XB	3/0 Concentric	11.94mm	3/0 Concentric	11.94mm	cUL, UL
XLpcc3Q2Q	PC	500 kcmil Concentric	20.65mm	4/0 Concentric	13.41mm	cUL, UL
XLpcc3Q2QS	PC	500 kcmil Concentric	20.65mm	4/0 Concentric	13.41mm	UL, cUL
XLPTC2Q2Q	PT	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLPTC2Q2QS	PT	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLPTC2V2Q	PT	250 kcmil Concentric	14.61mm	4/0 Concentric	13.41mm	UL, cUL
XLSSC2Q	SS	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLTAC2Q2Q	TA	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLTAC2Q2QW	TA	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	UL, cUL
XLTAC2Q9FW	TA	4/0 Concentric	13.41mm	19/#9 Copperweld	14.53mm	
XLTAC2V2Q	TA	250 kcmil Concentric	14.61mm	4/0 Concentric	13.41mm	cUL, UL
XLTAC3Q2Q	TA	500 kcmil Concentric	20.65mm	4/0 Concentric	13.41mm	
XLTAC3Q2QW	TA	500 kcmil Concentric	20.65mm	4/0 Concentric	13.41mm	
XLTAC9F2QW	TA	19/#9 Copperweld	14.53mm	4/0 Concentric	13.41mm	
XLTCR2Q2Q	TC	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	
XLTCR2V2Q	TC	250 kcmil Concentric	14.61mm	4/0 Concentric	13.41mm	
XLXBM2Q2Q	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	UL, cUL
XLXBM2Q2QMS	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLXBM2Q2QS	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	UL, cUL
XLXBM2Q2QWS	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLXBQ2Q2Q	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	UL, cUL
XLXBQ2Q2QS	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLXBQ2Q2QW	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	cUL, UL
XLXBQ2Q2QWS	XB	4/0 Concentric	13.41mm	4/0 Concentric	13.41mm	UL, cUL
XLTAC3Q2V	TA	500 kcmil Concentric	20.65mm	250 kcmil Concentric	14.61mm	
XLTAC9F9FW	TA	19/#9 Copperweld	14.53mm	19/#9 Copperweld	14.53mm	
XLHDTAC3D3D	TA	350 kcmil Concentric	17.3mm	350 kcmil Concentric	17.3mm	
XLHDTAC3D3DS	TA	350 kcmil Concentric	17.3mm	350 kcmil Concentric	17.3mm	
XLTAC3Q3D	TA	500 kcmil Concentric	20.65mm	350 kcmil Concentric	17.3mm	
XLTAC3Q3H	TA	500 kcmil Concentric	20.65mm	400 kcmil Concentric	18.49mm	
XLTAC3Q3HS	TA	500 kcmil Concentric	20.65mm	400 kcmil Concentric	18.49mm	
XLPTD3Q3Q	PT	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLPTD3Q3QS	PT	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLSSC3Q	SS	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLTAC3Q3Q	TA	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLTAC3Q3QS	TA	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLTAD3Q3QS	TA	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLTCF3Q3QW	TC	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	
XLTCF3Q3QWS	TC	500 kcmil Concentric	20.65mm	500 kcmil Concentric	20.65mm	

CatalogNumber	Mold Family	Conductor 1	Conductor 1 OuterDiameter, Nominal	Conductor 2	Conductor 2 OuterDiameter, Nominal	Certifications
XLSSC4L	SS	750 kcmil Concentric	25.35mm	750 kcmil Concentric	25.35mm	

ADDITIONAL PRODUCT DETAILS

A gap between conductors may be required. See mold tag for more information.

XL-XX-X-XX-XX-L-M-W		
XL	ERICO CADWELD EXOLON Designation	
XX	Mold Family	
X	Price Key	
XX	Conductor Code 1	
XX	Conductor Code 2	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

* Empty if none

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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