

Cable to Cable to Ground Rod or Other Rounds, Rail



nVent ERICO Cadweld applications for railway properties utilize the nVent ERICO Cadweld Plus F80 and the nVent ERICO Cadweld F80 welding material alloys. nVent ERICO Cadweld exothermically welded connections are engineered to provide a permanent, molecular bond that will not loosen or corrode, enabling connection of dissimilar materials. The connections are designed to perform for the life of the conductor and/or installation. The nVent ERICO Cadweld connection has a current carrying capacity equal to or greater than that of the conductor and will withstand repeated fault currents without failing during operation. Once completed, installers can clearly ensure quality by visually inspecting the new connection.

DIAGRAMS



FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

SPECIFICATIONS

Table 1/2

Catalog Number	Mold Family	Ground Rod Type	Ground Rod Diameter, Nominal	Ground Rod Diameter, Actual (Ø)	Conductor 1	Conductor 1 Outer Diameter, Nominal
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PB13NC181L	NC	Copper-bonded	3/4"	17.32 mm	#4 Concentric	5.89mm
PB13NC182S1V	NC	Copper-bonded	3/4"	17.32 mm	4/0 Ropelay	15.49mm

Table 2/2		
Catalog Number	Conductor 2	Conductor 2 Outer Diameter, Nominal
PB13NC181L	#4 Concentric	5.89mm
PB13NC182S1V	#2 Concentric	7.42mm

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a PB10GR162G becomes XLPB10GR162G). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, PB90 becomes XLPB90).

XXXX-XX-XX-XX-XX-L-M-W		
XXXX	Price Key	
XX	Mold Family	
XX	Ground Rod Code	
XX	Conductor Code 1	
XX*	Conductor Code 2	Use only if different than Conductor Code 1.
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

* Empty if none

DIAGRAMS



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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